



# Acrylic Water Base Bonding Adhesive

## Superior Bonding Performance



### PRODUCT DATA SHEET

#### DESCRIPTION

Acrylic Water Base Bonding Adhesive is an acrylic, latex-based adhesive with superior bonding performance used to bond EPDM membranes to approved horizontal substrates. The product is white in color when wet and is clear when dry. The solids content is approximately 60%, and the overall texture is similar to latex paint.

#### BASIC USES

Used as a single-side (wet lay-in) adhesive over porous horizontal surfaces (max slope of 2:12) such as plywood, OSB, wood, high-density fiberboard, DensDeck®, Securock® Gypsum Fiber Roof Board, FR Deck Panel (modular use only). Adhesive is applied to the acceptable substrate and the sheet is immediately rolled in place into the white, wet adhesive. While the adhesive is still wet; the EPDM membrane may be moved and adjusted to remove any wrinkles. Working time before set-up takes place is approximately 15 to 20 minutes. As this product is water-based and contains no solvents, actual drying time is dependent on temperature and humidity.

#### FEATURES AND BENEFITS

- Non-flammable and non-toxic
- Once set, will not break down when immersed in water for prolonged periods of time
- Application temperature performance is satisfactory above 45°F and below 120°F
- Installs easily and smoothly, which speeds up operations
- Can be re-sealed in container without set taking place
- May be used as a component in MuleHide warranted systems up to 20 years

#### PACKAGING

Packaged in 1-gallon pails, 5-gallon pails, 55-gallon drums and 275-gallon totes.

#### CODE APPROVALS/COMPLIANCE

A variety of Factory Mutual Ratings and Underwriter Laboratory Classifications are available. Contact MuleHide Technical Department for additional information.

#### COVERAGE RATES

Approximately 100 ft<sup>2</sup> to 120 ft<sup>2</sup> per gallon. This coverage rate is an average and may vary due to job site conditions and the porosity of the surface to which it is being applied.

#### INSTALLATION TEMPERATURE

Do not use adhesive if ambient temperature is below 45°F or if night time temperatures are expected to fall below 40°F within 48 hours after application.

#### TYPICAL PROPERTIES

Base Material	Acrylic
Color	White (translucent when dry)
Solids	60%
Brookfield Viscosity	Pourable Paste
Average Net Weight	8.40 lbs. / gallon (3.69 Kg)
VOC	<25 g/L
Packaging	1-, 5-, 55- and 275-gallons
Shelf Life	1 Year

\*General properties. Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification or specification range for any particular property of this product.

**CAUTION:** Product must be stored above 60°F. Product cannot be used once frozen. Do not let MuleHide Water Base Bonding Adhesive freeze.

#### INSTALLATION INSTRUCTIONS

##### Surface Preparation:

The surface on which adhesive is to be applied shall be clean, smooth, dry, free of fins, sharp edges, loose and foreign materials, oil and grease. Depressions greater than 1/4" should be feathered; using epoxy, mortar or other approved patching material. All sharp projections shall be removed by sweeping, blowing or vacuum cleaning.

##### Application:

1. Adhesive can be sprayed, rolled or brushed on to acceptable substrates.
2. Once the EPDM membrane has been positioned and given sufficient time to relax, fold the membrane in half exposing the acceptable substrate to be adhered. Starting at the fold, apply adhesive to substrate only at the rate of 100 to 120 square feet per gallon. As you proceed with the adhesive, immediately roll membrane into wet, white adhesive. Lay the membrane into the adhesive as soon as possible. This ensures the wetting of the EPDM surface. Do not apply to a large area that will permit the adhesive to start to tack before you can lay the membrane into it. The membrane must be laid into the adhesive while it is wet. If the adhesive starts to turn clear you must apply more adhesive.
3. Once half of the sheet is in place, use a push broom to sweep the surface, keeping a steady pressure with the broom against the surface of the sheet, mating surfaces and eliminating captured air between the membrane and substrate (deck). If any wrinkles are present, re-position the sheet by using a push broom or by hand to remove the wrinkle. Repeat the procedure for the second half of the sheet.



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4. To confirm you have installed the proper amount of adhesive, after brooming a section of membrane, lift a corner of the membrane. The white adhesive should be visible on both the membrane and the substrate. The bottom side of the membrane should look like adhesive was applied directly to the membrane. If it does, quickly lay the membrane back down and broom the surface again. If there is little to no transfer, then the adhesive was allowed to dry or insufficient adhesive was applied. This can be corrected by quickly rolling the membrane back to the point where there is good transfer of adhesive, applying more adhesive to the open area and laying the membrane back in place. Finish by brooming the membrane.
5. NOTE: Traffic over membrane should be held to a minimum. Footprints will be evident on surface of sheet if foot traffic occurs. Footprints should be immediately broomed and will be less visible once the adhesive cures.

#### Precautions:

1. Review the applicable material safety data sheet for complete safety information prior to use.
2. If swallowed, DO NOT INDUCE VOMITING. Call a physician immediately.
3. Avoid contact with skin. Wash hands thoroughly after handling. In case of contact with skin, thoroughly wash affected area with soap and water. Contact physician if irritation persists.
4. Avoid contact with eyes. Safety glasses or goggles are recommended. If splashed in eyes, immediately flush eyes with plenty of clean water for at least 15 minutes. Contact a physician immediately.
5. Do not thin MuleHide Acrylic Water Base Bonding Adhesive. Thinning will affect performance.
6. Do not allow MuleHide Acrylic Water Base Bonding Adhesive to freeze. Material that has frozen must be discarded.
7. Coverage rates are an average and may vary due to jobsite conditions.
8. KEEP OUT OF THE REACH OF CHILDREN.

#### CLEAN UP

The adhesive can be removed from hands with water and a light detergent when wet. When dry, use a solvent followed by soap and water.

With spray equipment, use water followed by solvent cleaners, followed by water with detergent. Paint roller covers can be left in material until next usage or cleaned with water when wet.

Material spillage can be removed easily with water when wet. If adhesive has dried, peel off as much surface adhesive as possible and clean area with solvent until removed.

#### STORAGE AND HANDLING

Store in unopened original containers at 60°F-80°F for maximum storage life. Higher temperatures reduce normal storage life. DO NOT ALLOW TO FREEZE. Rotate stock. Do not double-stack pallets.

#### PROTECTION & SAFETY

MuleHide maintains safety data sheets on all of its non-exempt products. Safety data sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. MuleHide's safety data sheets should be read and understood by all of your supervisory personnel and employees before using MuleHide products in your facilities.

#### ADDITIONAL INFORMATION

On projects where a MuleHide standard or premium warranty is requested, an authorized MuleHide representative shall inspect all completed work.

The information given on this PDS is subject to change without notice. Always check the MuleHide website at [www.mulehide.com](http://www.mulehide.com) for the latest information, changes and updates or contact MuleHide at 800-786-1492.

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