



Product Data Sheet

MULE-HIDE BLACK ONE-PART POURABLE SEALER

PRODUCT DESCRIPTION

Black One-Part Pourable Sealer is a one-part, moisture curing, elastomeric polyether sealant providing rapid skin time when exposed to atmospheric moisture forming a waterproof rubber surface in less than an hour. Moisture curing continues for fourteen to twenty-eight days, until a two-inch deep solid rubber seal encases the penetration. Complete cure time will vary depending on relative humidity and temperature. Mule-Hide's Tape Primer must be applied to all surfaces that will be in contact with the Black One-Part Pourable Sealer. Unused sealant remaining in the pouch will remain useable up to 30 days if pouch is resealed with original cap.



BASIC USES

This product is designed for use with our EPDM Sealant Pockets. The sealant's one-part, pourable consistency allows for quick pocket filling without mixing

SPECIFICATIONS

Typical Values*	
Color	Black
Odor	Mild ester smell (mint) when wet. Odorless when dry.
Specific Gravity	1.4 (11.6 lbs/gallon) – 1.5 (12.5 lbs/gallon)
Viscosity (Brookfield RTV), cps	Self leveling 20,000 – 50,000
Hardness (Shore A) ASTM C 0661	25 - 35
Tack Free Time ASTM C 0679	Less than 1 hour @ 70 degrees F. (21 degrees C)
Low temperature flex – PASS	Minus 20 degrees F
Service Temperature ASTM 2453	Minus 40 degrees F to 200 degrees F. (Minus 40 degrees C to 93 degrees C)
Shrinkage (14 day cure)	No measurable shrinkage
Elongation @ Break, % ASTM D 412	450
Long Term Weatherability ASTM G 53 - 98 cycles @ 12 hours/cycle - Condensate exposure: 4 hrs @ 122°F (50°C) - U.V. exposure – 8 hrs@ 158°F (70°C)	No Cracking or crazing
*Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification or specification range for any particular property of this product.	

PACKAGING

Each carton contains: 4 – 0.5 Gallon pouches per bucket (4-2 liter)
Weight Per Carton: 29 lbs/bucket (13.15 kg)

BENEFITS & SUPPLEMENTAL STATEMENTS

- No mixing required – ready to use
- Resealable pouch using original cap
- Provides a flexible and long-lasting seal around hard to flash projections
- Provides a watertight seal in less than one hour after application



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COVERAGE RATES

One 0.5-gallon pouch (2-liter) will fill 122 cubic inches of volume within a sealant pocket. As an example, one 6" EPDM Sealant Pocket will require 0.23 gallons (0.87 liters) to fill completely (with no penetrations). Coverage rates are average and may vary due to job site conditions.

INSTALLATION INSTRUCTIONS*

Preparation

1. Surfaces must be free of moisture, dirt and any contaminants. Any previously applied asphalt, caulking or sealants must be removed from the penetration.
2. Fill any voids in the roof deck around the penetration(s) to prevent sealant from seeping through the roof. Pourable sealer must be a minimum of 2" (50 mm) deep. All penetrations must be a minimum of 1" (25 mm) from the sides of the pitch pan or sealer pocket.
3. Clean all surfaces with Weathered Membrane Cleaner.
4. Mule-Hide Tape Primer is required for prepping all EPDM surfaces, including the cured deck membrane and the interior surfaces of the pocket that will be in contact with the pourable sealer. DO NOT apply primer to blue plastic strip that forms inside wall of pourable sealer pocket. Allow primer to dry.
5. Remove cap from 0.5-gallon (2-liter) pouch and pour Black One-Part Pourable Sealer directly into pocket. Fill pocket completely until rim is covered with Black One-Part Pourable Sealer making sure all voids are filled.
6. To save unused sealant, squeeze air from pouch and replace cap. Unused sealant should be used within 30 days.
7. For results maintain this product at room temperature before use.
8. For cold weather applications remove any frost or moisture from inside pocket using a hand held heat gun.

*Review current Mule-Hide Specifications and Details for specific application requirements.

Precautions

1. Review the applicable Material Safety Data Sheet for complete safety information prior to use.
2. Avoid breathing vapors. Keep container closed when not in use. Use with adequate ventilation. If inhaled, remove to fresh air. If not breathing, perform artificial respiration. If breathing is difficult, give oxygen. Call a physician immediately.
3. If swallowed, DO NOT INDUCE VOMITING! Call a physician immediately.
4. Avoid contact with eyes. Safety glasses or goggles are recommended. If splashed in eyes, immediately flush eyes with water for at least 15 minutes. Contact a physician immediately.
5. Avoid contact with skin. Wash hand thoroughly after handling. In case of contact with skin, thoroughly wash affected area with soap and water.
6. Do not thin. Thinning will affect performance.
7. Avoid contact with non-rubber surfaces as staining will result.
8. KEEP OUT OF REACH OF CHILDREN.

LEED® INFORMATION

Pre-consumer Recycled Content	0%
Post-consumer Recycled Content	0%
VOC Content	<25g/L
Manufacturing Location	Schoolcraft, MI

STORAGE & HANDLING

Shelf life is established at 18 months. Shelf life is based on storage in original, unopened or undamaged



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containers at temperatures ranging from 60°F to 80°F. Should the Pourable Sealer be exposed to lower temperatures, restore to room temperature prior to use.

PROTECTION & SAFETY

Mule-Hide maintains Safety Data Sheets on all of its non-exempt products. Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

ADDITIONAL INFORMATION

The information given on this PDS is subject to change without notice. Always check the Mule-Hide website at www.mulehide.com for the latest information, changes and updates or contact Mule-Hide Products Company at 800-786-1492.

DISCLAIMER

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate at the time of printing. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material. This product may be eligible for a Mule-Hide warranty, please check the Mule-Hide website at www.mulehide.com or contact Mule-Hide directly at 800-786-1492 for details. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the alleged failure before repairs are made.