
Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name: Mule-Hide Tape Primer**Synonyms:** Solvent-Based Primer**Chemical Family:** Primer**Product Use:** Cleaning and Priming EPDM Single-Ply Roofing Membranes**Restrictions on Use:** For industrial use only.**Manufacturer Information**

Carlisle SynTec
1285 Ritner Highway
Carlisle, PA 17013
USA
Phone: +1-800-479-6832
Emergency Phone #: +1-800-424-9300 (CHEMTREC)

Supplier Information:

Mule-Hide Products Co., Inc
1195 Prince Hall Dr.
Beloit, WI 53511
USA
Phone: 800-786-1492

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

Flammable Liquids - Category 2

Skin Corrosion/Irritation - Category 2

Serious Eye Damage/Eye Irritation - Category 2A

Specific Target Organ Toxicity - Single Exposure - Category 3

Specific Target Organ Toxicity - Repeated Exposure - Category 2

GHS Label Elements**Symbol(s)****Signal Word**

Danger

Hazard Statement(s)

Highly flammable liquid and vapor

Causes skin irritation

Causes serious eye irritation

May cause respiratory irritation. May cause drowsiness or dizziness

May cause damage to organs through prolonged or repeated exposure

Precautionary Statement(s)**Prevention**

Keep container tightly closed
Keep away from heat/sparks/open flame/hot surfaces - No smoking
Ground/Bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting equipment
Take precautionary measures against static discharge
Use only non-sparking tools
Use only outdoors or in a well-ventilated area
Wear protective gloves/protective clothing/eye protection/face protection
Do not breathe dust/fume/gas/mist/vapours/spray
Wash thoroughly after handling

Response

In case of fire: Use appropriate media to extinguish
IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower
If skin irritation occurs: Get medical advice/attention
Take off contaminated clothing and wash before reuse
Call a POISON CENTER or doctor if you feel unwell
Specific treatment (see label)

Storage

Store in a well-ventilated place. Keep container tightly closed
Keep cool
Store locked up

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
108-88-3	Toluene	60-100
64742-89-8	Heptane	5-10
Trade Secret	Phenolic resin	0.1-1
Trade Secret	Silicon adsorbent mixture	0.1-1
67-63-0	Anhydrous Isopropanol	0.1-1

Trade Secret	Dibutyltin dilaurate	< 0.1
Trade Secret	Isophorone diisocyanate	0.1-1

Section 4 - FIRST AID MEASURES

Description of Necessary Measures

If exposed or concerned: Call a POISON CENTER or doctor/physician.

Inhalation

Remove person to fresh air and keep comfortable for breathing. Give artificial respiration if not breathing. Immediately call a POISON CENTER or doctor/physician.

Skin

Remove/Take off immediately all contaminated clothing and wash it before reuse. Rinse skin with water/shower. If skin irritation or rash occurs: Get medical advice/attention.

Eyes

Rinse cautiously with water for 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

If swallowed, do not induce vomiting. Immediately call a POISON CENTER or doctor/physician.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Most Important Symptoms/Effects

Acute

Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Causes damage to central nervous system.

Delayed

Prolonged exposure may cause liver, kidney and central nervous system damage.

Note to Physicians

Contains: toluene, heptane, isopropanol.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Dry chemical, foam or carbon dioxide. Water may be ineffective. Use water spray to keep containers cool.

Unsuitable Extinguishing Media

Do not use high-pressure water streams.

Special Hazards Arising from the Chemical

Can burn and explode easily when exposed to open flames or high heat.

Hazardous Combustion Products

Oxides of carbon

Fire Fighting Measures

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Remove all sources of ignition. Avoid breathing vapors. Ventilate affected area. Absorb with earth, sand or other non-combustible material and transfer to container. Use non-sparking tools. Dike for later disposal.

Environmental Precautions

Avoid release to the environment.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not eat, drink or smoke when using this product. Keep away from heat/sparks/open flames/hot surfaces. Take precautionary measures against static discharge. Ground/bond container and receiving equipment. Use non-sparking tools. Use only outdoors or in a well-ventilated area. Vapors will travel. Prevent vapors from entering buildings through open windows or ventilation systems. Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid contact during pregnancy/while nursing. **KEEP OUT OF REACH OF CHILDREN.**

Conditions for Safe Storage, Including any Incompatibilities

Store in a well-ventilated place. Keep container tightly closed

Keep cool

Store locked up

Keep away from heat and ignition sources. Keep away from incompatible materials. Do not cut, puncture, or weld on or near this container.

Incompatible Materials

Strong oxidizing agents, acids, bases, amines

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Toluene	108-88-3	
ACGIH:	20 ppm TWA	
NIOSH:	100 ppm TWA; 375 mg/m ³ TWA	150 ppm STEL; 560 mg/m ³ STEL
	500 ppm IDLH	
Europe:	50 ppm TWA; 192 mg/m ³ TWA	100 ppm STEL; 384 mg/m ³ STEL
	Possibility of significant uptake through the skin	
OSHA (US):	200 ppm TWA	300 ppm Ceiling
Mexico:	50 ppm TWA LMPE-PPT; 188 mg/m ³ TWA LMPE-PPT	
	Skin - potential for cutaneous absorption	
Anhydrous isopropanol	67-63-0	
ACGIH:	200 ppm TWA	
NIOSH:	400 ppm TWA; 980 mg/m ³ TWA	400 ppm STEL
	2000 ppm IDLH (10% LEL)	500 ppm STEL; 1225 mg/m ³ STEL
OSHA (US):	400 ppm TWA; 980 mg/m ³ TWA	
Mexico:	400 ppm TWA LMPE-PPT; 980 mg/m ³ TWA LMPE-PPT	
		500 ppm STEL [LMPE-CT]; 1225 mg/m ³ STEL [LMPE-CT]

Biological limit value

There are no biological limit values for any of this product's components.

Engineering Controls

Provide local exhaust ventilation system. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment
Eye/face protection

Wear splash resistant safety goggles. Provide an emergency eye wash fountain and quick drench shower in the immediate work area.

Skin Protection

Wear appropriate work clothing. Wear protective shoes. Recommended material: protective skin cream.

Respiratory Protection

A NIOSH approved air-purifying respirator with an appropriate cartridge or canister may be appropriate under certain circumstances where airborne concentrations are expected to exceed exposure limits.

Glove Recommendations

Wear appropriate chemical resistant gloves.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	dark liquid	Physical State	liquid
Odor	hydrocarbon	Color	olive,green,dark gray
Odor Threshold	Not available	pH	Not available
Melting Point	-95 °C (-139 °F)	Boiling Point	90 - 111 °C (194-231 °F)
Freezing point	Not available	Evaporation Rate	2.5
Boiling Point Range	Not available	Flammability (solid, gas)	Not available
Autoignition	230 °C (475 °F)	Flash Point	-7.2 °C (19 °F)
Lower Explosive Limit	1 %	Decomposition	Not available
Upper Explosive Limit	7 %	Vapor Pressure	24.9 mmHg
Vapor Density (air=1)	3.2	Specific Gravity (water=1)	Not available
Water Solubility	Negligible	Partition coefficient: n-octanol/water	Not available
Viscosity	<200 cps	Solubility (Other)	Not available
Density	0.88 (relative)	VOC	727 g/L

Other Information

No additional information available.

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable under normal conditions of use.

Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

Incompatible Materials

Strong oxidizing agents, acids, bases, amines

Hazardous decomposition products

Oxides of carbon

Section 11 - TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure**Inhalation**

May cause respiratory irritation. May cause drowsiness or dizziness.

Skin Contact

Causes skin irritation.

Eye Contact

Causes serious eye irritation.

Ingestion

May cause gastrointestinal irritation.

Acute and Chronic Toxicity**Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Toluene (108-88-3)

Oral LD50 Rat 2600 mg/kg

Dermal LD50 Rabbit 12000 mg/kg

Inhalation LC50 Rat 30 - 35 mg/L 4

Heptane (64742-89-8)

Oral LD50 Mouse 5000 mg/kg

Dermal LD50 Rabbit 3000 mg/kg

Silicon adsorbent mixture (Trade Secret)

Oral LD50 Rat >32000 mg/kg

Dermal LD50 Rabbit >2000 mg/kg

Dibutyltin dilaurate (Trade Secret)

Oral LD50 Rat 45 mg/kg

Dermal LD50 Rabbit 630 mg/kg

Isophorone diisocyanate (Trade Secret)

Oral LD50 Rat >20000 mg/kg
 Dermal LD50 Rabbit >2000 mg/kg
 Inhalation LC50 Rat 5 mg/L 4 h

Anhydrous isopropanol (67-63-0)

Oral LD50 Rat 1870 mg/kg
 Dermal LD50 Rabbit 4059 mg/kg
 Inhalation LC50 Rat 72600 mg/m³ 4 h

Immediate Effects

Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness. Causes damage to central nervous system.

Delayed Effects

Prolonged exposure may cause liver, kidney and central nervous system damage.

Irritation/Corrosivity Data

Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Component Carcinogenicity

Toluene	108-88-3
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))
Anhydrous isopropanol	67-63-0
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Supplement 7 [1987]; Monograph 15 [1977] (Group 3 (not classifiable))

Germ Cell Mutagenicity

No data available.

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity - Single Exposure

Causes damage to central nervous system.

Specific Target Organ Toxicity - Repeated Exposure

Prolonged exposure may cause liver, kidney and central nervous system damage.

Aspiration hazard

May cause aspiration hazard.

Medical Conditions Aggravated by Exposure

Aspiration into the lungs may cause chemical pneumonitis.

Additional Data

No additional information available.

Section 12 - ECOLOGICAL INFORMATION
Ecotoxicity

Avoid release to the environment.

Component Analysis - Aquatic Toxicity

Toluene	108-88-3
Fish:	LC50 96 h Pimephales promelas 15.22 - 19.05 mg/L [flow-through] (1 day old); LC50 96 h Pimephales promelas 12.6 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.89 - 7.81 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 14.1 - 17.16 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.8 mg/L [semi-static]; LC50 96 h Lepomis macrochirus 11 - 15 mg/L [static]; LC50 96 h Oryzias latipes 54 mg/L [static]; LC50 96 h Poecilia reticulata 28.2 mg/L [semi-static]; LC50 96 h Poecilia reticulata 50.87 - 70.34 mg/L [static]
Algae:	EC50 96 h Pseudokirchneriella subcapitata >433 mg/L IUCLID; EC50 72 h Pseudokirchneriella subcapitata 12.5 mg/L [static] EPA
Invertebrate:	EC50 48 h Daphnia magna 5.46 - 9.83 mg/L [static] EPA; EC50 48 h Daphnia magna 11.5 mg/L IUCLID
Heptane	64742-89-8
Algae:	EC50 72 h Pseudokirchneriella subcapitata 4700 mg/L IUCLID
Isophorone diisocyanate	Trade Secret
Fish:	LC50 96 h Oncorhynchus mykiss 9.22 mg/L
Invertebrate:	EC50 48 h Daphnia magna 6.14 mg/L IUCLID
Anhydrous isopropanol	67-63-0
Fish:	LC50 96 h Pimephales promelas 9640 mg/L [flow-through]; LC50 96 h Pimephales promelas 11130 mg/L [static];

	LC50 96 h <i>Lepomis macrochirus</i> >1400000 µg/L
Algae:	EC50 96 h <i>Desmodesmus subspicatus</i> >1000 mg/L IUCLID; EC50 72 h <i>Desmodesmus subspicatus</i> >1000 mg/L IUCLID
Invertebrate:	EC50 48 h <i>Daphnia magna</i> 13299 mg/L IUCLID

Persistence and Degradability

No information available for the product.

Bioaccumulative Potential

No information available for the product.

Mobility

No information available for the product.

Other Toxicity

No additional information available.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose of contents/container in accordance with local/regional/national/international regulations.

Section 14 - TRANSPORT INFORMATION

US DOT Information:

Shipping Name: Adhesives

Hazard Class: 3

UN/NA #: UN1133

Packing Group: II

Required Label(s): Red flammable liquid

IATA Information:

Shipping Name: ADHESIVES

Hazard Class: 3

UN#: UN1133

Packing Group: II

Required Label(s): 3

TDG Information:

Shipping Name: ADHESIVES

Hazard Class: 3

UN#: UN1133

Packing Group: II

Required Label(s):

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Toluene	108-88-3
SARA 313:	1 % de minimis concentration
CERCLA:	1000 lb final RQ; 454 kg final RQ
Anhydrous isopropanol	67-63-0
SARA 313:	1 % de minimis concentration (only if manufactured by the strong acid process, no supplier notification)

SARA Section 311/312 (40 CFR 370 Subparts B and C)

Acute Health: Yes **Chronic Health:** Yes **Fire:** Yes **Pressure:** No **Reactivity:** No

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Toluene	108-88-3	Yes	Yes	Yes	Yes	Yes
Anhydrous isopropanol	67-63-0	Yes	Yes	Yes	Yes	Yes

The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects

Toluene	108-88-3
Repro/Dev. Tox	developmental toxicity , initial date 1/1/91
	female reproductive toxicity , initial date 8/7/09

Component Analysis - Inventory

Toluene (108-88-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Heptane (64742-89-8)

Safety Data Sheet

Material Name: Mule-Hide Tape Primer
SDS 10-3205

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

Isophorondiamine-isobutyraldimine (54914-37-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	No	No	Yes	Yes	No

Dibutyltin dilaurate (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Isophorone diisocyanate (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

Anhydrous isopropanol (67-63-0)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes

Section 16 - OTHER INFORMATION

HMIS Rating

Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

NFPA Ratings

Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes

Revision date: May 29, 2018

Revision – New formulation

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.

Other Information**Disclaimer:**

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