



















## Safety Data Sheet

Material Name: Sure-Weld TPO Bonding Adhesive

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### Section 10 - STABILITY AND REACTIVITY

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#### **Reactivity**

No reactivity hazard is expected.

#### **Chemical Stability**

Stable under normal conditions of use.

#### **Possibility of Hazardous Reactions**

Hazardous polymerization will not occur.

#### **Conditions to Avoid**

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials.

#### **Incompatible Materials**

Acids, bases, strong oxidizing agents

#### **Hazardous decomposition products**

Oxides of carbon, oxides of nitrogen

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### Section 11 - TOXICOLOGICAL INFORMATION

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#### **Information on Likely Routes of Exposure**

##### **Inhalation**

May cause drowsiness or dizziness. May cause respiratory irritation.

##### **Skin Contact**

Causes skin irritation. May cause allergic skin reaction.

##### **Eye Contact**

Causes serious eye irritation.

##### **Ingestion**

May be fatal if swallowed and enters airways. May cause gastrointestinal irritation.

#### **Acute and Chronic Toxicity**

##### **Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Polychloroprene (Mixture)

Oral LD50 Rat 20000 mg/kg

Styrene butadiene polymer (Mixture)

Oral LD50 Rat 6450 mg/kg

Chlorinated polypropylene (Mixture)

Oral LD50 Rat 5000 mg/kg

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Polyphenol antioxidant (Trade Secret)

Oral LD50 Rat >5000 mg/kg

Dermal LD50 Rabbit >5000 mg/kg

Inhalation LC50 Rat >165 mg/L 1 h

Magnesium oxide (1309-48-4)

Oral LD50 Rat >5000 mg/kg

Zinc oxide (1314-13-2)

Oral LD50 Rat >15000 mg/kg

Inhalation LC50 Rat >5.7 mg/L

Toluene (108-88-3)

Oral LD50 Rat >7000 mg/kg

Dermal LD50 Rabbit 12 - 14 g/kg

Inhalation LC50 Rat 30 - 35 mg/L

Solvent naphtha, petroleum, light aliphatic (64742-89-8)

Oral LD50 Rat >2000 mg/kg

Dermal LD50 Rat >2000 mg/kg

Inhalation LC50 Rat >5000 ppm 1 hr

Acetone (67-64-1)

Oral LD50 Rat 5800 mg/kg

Dermal LD50 Guinea pig >7246 mg/kg

Inhalation LC50 Rat 32000 ppm 4 h

Xylene (1330-20-7)

Oral LD50 Rat 4300 mg/kg

Dermal LD50 Rabbit >2000 mg/kg

Inhalation LC50 Rat 29.08 mg/L 4 h

Ethylbenzene (100-41-4)

Oral LD50 Rat 3500 mg/kg

Dermal LD50 Rabbit 15400 mg/kg

Inhalation LC50 Rat 4000 ppm 4 hr

### **Immediate Effects**

May be fatal if swallowed and enters airways. Cause skin irritation. Causes serious eye irritation. May cause allergic skin reaction. Causes damage to central nervous system, kidneys, liver, and respiratory system. May cause drowsiness or dizziness.

### **Delayed Effects**

Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure: central nervous system, respiratory system, blood, liver.

### **Irritation/Corrosivity Data**

Causes skin irritation. Causes serious eye irritation.

### **Respiratory Sensitization**

No data available.

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**Dermal Sensitization**

May cause allergic skin reaction.

**Component Carcinogenicity**

<b>Polychloroprene</b>	Mixture
IARC:	Supplement 7 [1987]; Monograph 19 [1979] (Group 3 (not classifiable))
<b>Magnesium oxide</b>	1309-48-4
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
<b>Toluene</b>	108-88-3
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))
<b>Acetone</b>	67-64-1
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
<b>Xylene</b>	1330-20-7
ACGIH:	A4 - Not Classifiable as a Human Carcinogen
IARC:	Monograph 71 [1999]; Monograph 47 [1989] (Group 3 (not classifiable))
<b>Ethylbenzene</b>	100-41-4
ACGIH:	A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans
IARC:	Monograph 77 [2000] (Group 2B (possibly carcinogenic to humans))
DFG:	Category 4 (no significant contribution to human cancer)
OSHA:	Present

**Germ Cell Mutagenicity**

No data available.

**Reproductive Toxicity**

May damage fertility or the unborn child.

**Specific Target Organ Toxicity - Single Exposure**

central nervous system, liver, respiratory system, kidneys

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**Specific Target Organ Toxicity - Repeated Exposure**

central nervous system, liver, respiratory system, blood

**Aspiration hazard**

May be fatal if swallowed and enters airways.

**Medical Conditions Aggravated by Exposure**

May cause allergic skin reaction. Aspiration into the lungs may cause chemical pneumonitis.

**Additional Data**

No additional information available.

### Section 12 - ECOLOGICAL INFORMATION

**Ecotoxicity**

Avoid release to the environment.

**Component Analysis - Aquatic Toxicity**

<b>Polyphenol antioxidant</b>	Trade Secret
Fish:	LC50 96 h Oncorhynchus mykiss >0.2 mg/L [semi-static]
Algae:	EC50 72 h Pseudokirchneriella subcapitata >0.2 mg/L IUCLID
Invertebrate:	EC50 48 h Daphnia magna >0.2 mg/L IUCLID
<b>Toluene</b>	108-88-3
Fish:	LC50 96 h Pimephales promelas 15.22 - 19.05 mg/L [flow-through] (1 day old); LC50 96 h Pimephales promelas 12.6 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.89 - 7.81 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 14.1 - 17.16 mg/L [static]; LC50 96 h Oncorhynchus mykiss 5.8 mg/L [semi-static]; LC50 96 h Lepomis macrochirus 11 - 15 mg/L [static]; LC50 96 h Oryzias latipes 54 mg/L [static]; LC50 96 h Poecilia reticulata 28.2 mg/L [semi-static]; LC50 96 h Poecilia reticulata 50.87 - 70.34 mg/L [static]
Algae:	EC50 96 h Pseudokirchneriella subcapitata >433 mg/L IUCLID; EC50 72 h Pseudokirchneriella subcapitata 12.5 mg/L [static] EPA
Invertebrate:	EC50 48 h Daphnia magna 5.46 - 9.83 mg/L [static] EPA; EC50 48 h Daphnia magna 11.5 mg/L IUCLID
<b>Solvent naphtha, petroleum, light aliphatic</b>	64742-89-8

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Algae:	EC50 72 h Pseudokirchneriella subcapitata 4700 mg/L IUCLID
<b>Acetone</b>	67-64-1
Fish:	LC50 96 h Oncorhynchus mykiss 4.74 - 6.33 mL/L; LC50 96 h Pimephales promelas 6210 - 8120 mg/L [static]; LC50 96 h Lepomis macrochirus 8300 mg/L
Invertebrate:	EC50 48 h Daphnia magna 10294 - 17704 mg/L [static] EPA; EC50 48 h Daphnia magna 12600 - 12700 mg/L IUCLID
<b>Xylene</b>	1330-20-7
Fish:	LC50 96 h Pimephales promelas 13.4 mg/L [flow-through]; LC50 96 h Oncorhynchus mykiss 2.661 - 4.093 mg/L [static]; LC50 96 h Oncorhynchus mykiss 13.5 - 17.3 mg/L; LC50 96 h Lepomis macrochirus 13.1 - 16.5 mg/L [flow-through]; LC50 96 h Lepomis macrochirus 19 mg/L; LC50 96 h Lepomis macrochirus 7.711 - 9.591 mg/L [static]; LC50 96 h Pimephales promelas 23.53 - 29.97 mg/L [static]; LC50 96 h Cyprinus carpio 780 mg/L [semi-static]; LC50 96 h Cyprinus carpio >780 mg/L; LC50 96 h Poecilia reticulata 30.26 - 40.75 mg/L [static]
Invertebrate:	EC50 48 h water flea 3.82 mg/L; LC50 48 h Gammarus lacustris 0.6 mg/L
<b>Ethylbenzene</b>	100-41-4
Fish:	LC50 96 h Oncorhynchus mykiss 11 - 18 mg/L [static]; LC50 96 h Oncorhynchus mykiss 4.2 mg/L [semi-static]; LC50 96 h Pimephales promelas 7.55 - 11 mg/L [flow-through]; LC50 96 h Lepomis macrochirus 32 mg/L [static]; LC50 96 h Pimephales promelas 9.1 - 15.6 mg/L [static]; LC50 96 h Poecilia reticulata 9.6 mg/L [static]
Algae:	EC50 72 h Pseudokirchneriella subcapitata 4.6 mg/L IUCLID; EC50 96 h Pseudokirchneriella subcapitata >438 mg/L IUCLID; EC50 72 h Pseudokirchneriella subcapitata 2.6 - 11.3 mg/L [static] EPA; EC50 96 h Pseudokirchneriella subcapitata 1.7 - 7.6 mg/L [static] EPA
Invertebrate:	EC50 48 h Daphnia magna 1.8 - 2.4 mg/L IUCLID

**Persistence and Degradability**

No information available for the product.



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**Bioaccumulative Potential**

No information available for the product.

**Mobility**

No information available for the product.

**Other Toxicity**

No additional information available.

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### Section 13 - DISPOSAL CONSIDERATIONS

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**Disposal Methods**

Dispose of contents/container in accordance with local/regional/national/international regulations.

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### Section 14 - TRANSPORT INFORMATION

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**US DOT Information:**

**Shipping Name:** Adhesives

**Hazard Class:** 3

**UN/NA #:** UN1133

**Packing Group:** II

**Required Label(s):** 3

**Additional information:** Special Provisions (172.102): 149, B52, IB2, T4, TP1, TP8

**IATA Information:**

**UN#:** UN1133

**IMDG Information:**

**UN#:** UN1133

**TDG Information:**

**UN#:** UN1133

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### Section 15 - REGULATORY INFORMATION

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**U.S. Federal Regulations**

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

<b>Toluene</b>	108-88-3
<b>SARA 313:</b>	1 % de minimis concentration
<b>CERCLA:</b>	1000 lb final RQ; 454 kg final RQ

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<b>Acetone</b>	67-64-1
CERCLA:	5000 lb final RQ; 2270 kg final RQ
<b>Xylene</b>	1330-20-7
SARA 313:	1 % de minimis concentration
CERCLA:	100 lb final RQ; 45.4 kg final RQ
<b>Ethylbenzene</b>	100-41-4
SARA 313:	0.1 % de minimis concentration
CERCLA:	1000 lb final RQ; 454 kg final RQ

**SARA Section 311/312 (40 CFR 370 Subparts B and C)**
**Acute Health: Yes Chronic Health: Yes Fire: Yes Pressure: No Reactivity: No**
**U.S. State Regulations**

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Styrene butadiene polymer	Mixture	No	Yes	Yes	Yes	Yes
Magnesium oxide	1309-48-4	Yes	Yes	Yes	Yes	Yes
Zinc oxide	1314-13-2	Yes	Yes	Yes	Yes	Yes
Toluene	108-88-3	Yes	Yes	Yes	Yes	Yes
Acetone	67-64-1	Yes	Yes	Yes	Yes	Yes
Xylene	1330-20-7	Yes	Yes	Yes	Yes	Yes
Ethylbenzene	100-41-4	Yes	Yes	Yes	Yes	Yes

**The following statement(s) are provided under the California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65):**

WARNING! This product contains a chemical known to the state of California to cause cancer

WARNING! This product contains a chemical known to the state of California to cause reproductive/developmental effects

Toluene	108-88-3
Repro/Dev. Tox	developmental toxicity , 1/1/1991
Ethylbenzene	100-41-4
Carc:	carcinogen , 6/11/2004

**Canadian WHMIS Ingredient Disclosure List (IDL)**

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in

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products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL

<b>Magnesium oxide</b>	1309-48-4
	1 %
<b>Zinc oxide</b>	1314-13-2
	1 %
<b>Toluene</b>	108-88-3
	1 %
<b>Acetone</b>	67-64-1
	1 %
<b>Ethylbenzene</b>	100-41-4
	0.1 %

**Component Analysis - Inventory**

Polychloroprene (Mixture)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Styrene butadiene polymer (Mixture)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	NSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Chlorinated polypropylene (Mixture)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No

Polyphenol antioxidant (Trade Secret)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	No



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Magnesium oxide (1309-48-4)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Zinc oxide (1314-13-2)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Toluene (108-88-3)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Solvent naphtha, petroleum, light aliphatic (64742-89-8)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	No	No	Yes	No	Yes	Yes	Yes

Acetone (67-64-1)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Xylene (1330-20-7)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Ethylbenzene (100-41-4)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

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Yellow dye (2481-94-9)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

### Section 16 - OTHER INFORMATION

**HMIS Rating**

Health: 2\* Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe \* = Chronic hazard

**NFPA Ratings**

Health: 2 Fire: 3 Reactivity: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

**Summary of Changes**

Revision Date: June 1, 2018

Revision Note: General Update

**Key / Legend**

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.

**Other Information**
**Disclaimer:**

The information contained herein is based upon data and information available to us, and reflects our best professional judgment. This product may be formulated in part with components purchased from other



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companies. No warranty of merchantability, fitness for any use, or any other warranty is expressed or implied regarding the accuracy of such data or information. The results to be obtained from the use thereof, or that any such use does not infringe any patent, since the information contained herein may be applied under conditions of use beyond our control and with which we may be unfamiliar, we do not assume responsibility for the results of such application. This information is furnished upon the condition that the person receiving it shall make his own determination of the suitability of the material for his particular use