# MULE-HIDE PRODUCTS

#### **Product Data Sheet**

# **SEBS PRIMER**

#### PRODUCT DESCRIPTION

Mule-Hide SEBS Primer is a solvent-borne thermoplastic rubber-based rust inhibiting primer intended for priming rusty roofs prior to application of Mule-Hide SEBS and SEBS+ Roof Coatings. SEBS Primer can also be used for coating rusty steel decks prior to application of new roofing systems. Our SEBS Primer is based on tough Styrene Ethylene/Butylene Styrene polymers, adhesive hydrocarbon resin and corrosion inhibiting zinc pigments in an aromatic hydrocarbon vehicle.

# **TYPICAL PHYSICAL PROPERTIES**

Physical Property*	Test Method	Value
Viscosity	ASTM D 2196	10,000 cps
Solids by Weight	ASTM D 1644	61%
Solids by Volume	ASTM D 2697	41%
Weight per Gallon	ASTM D 1147	10.3 lbs.
Flash Point	ASTM D 56	103°F (39°C)
VOC	EPA 24	<550 g/l
Tensile Strength	ASTM D 2370	1750 psi
Elongation	ASTM D 2370	8300%

<sup>\*</sup>Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.

# **PACKAGING**

5 gallon pails and 55 gallon drums

# **Colors**

Dark Gray

#### **APPLICATION INSTRUCTIONS**

# **Preparation**

- 1. Surface must be clean and free of dirt, oils, grease or corrosive particles.
- 2. Roof surfaces must be dry for coating application. Even when the surface appears dry, moisture may be trapped in the roof, deck or insulation.
- 3. A moisture scan is recommended prior to application.
- 4. For best results, maintain SEBS Primer at 70°F or higher.
- 5. Application is not recommended when the dew point is within 5°F of ambient air temperature.
- 6. Before beginning application, close all fresh air intakes and other potential points of entry for solvent vapors into the building.

#### Mixina

1. SEBS Primer must be mechanically mixed for a minimum of 5 minutes before application.

# **Application**

- 1. Apply with a brush, roller or suitable spray equipment at the rate of 1.25 gallon per 100 sq. ft.
- 2. Application rates are approximate and will vary with the texture of the substrate.
- 3. Allow SEBS Primer to cure a minimum of 4 to 6 hours before applying SEBS Roof Coatings.

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## Application (con't)

4. Maximum drying time shall not exceed 72 hours. Product left exposed longer than 72 hours may require cleaning before applying the SEBS Roof Coatings.

Application instructions are basic guidelines only. Please read and understand the complete Mule-Hide specification for this product prior to use.

# **PRECAUTIONS**

WARNING! COMBUSTIBLE LIQUID AND VAPOR. Keep away from heat and open flames.

Avoid prolonged contact with skin or inhalation of fumes. A NIOSH approved respirator with organic vapor cartridges is recommended.

Do not take internally. If swallowed, do not induce vomiting. Contact medical personnel immediately. For professional use only. Read SDS prior to use.

**California Proposition 65 Warning**: This product may contain chemicals know to the State of California to cause cancer, birth defects and/or reproductive harm.

## **CLEAN UP**

Clean up with naphtha.

### **STORAGE & HANDLING**

Shelf Life: Two years from date of manufacture with proper storage.

SEBS Primer must be stored in original, unopened containers.

# **PROTECTION & SAFETY**

Mule-Hide maintains Safety Data Sheets on all of its non-exempt products. Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

# **ADDITIONAL INFORMATION**

The information given on this PDS is subject to change without notice. Always check the Mule-Hide website at <a href="https://www.mulehide.com">www.mulehide.com</a> for the latest information, changes and updates or contact Mule-Hide Products Company at 800-786-1492.

# **DISCLAIMER**

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