



# Product Data Sheet

## MULE-HIDE SEAL-FAST® ALUMINUM TAPE

### PRODUCT DESCRIPTION

Mule-Hide Seal-Fast® Aluminum Tape is a non-butyl synthetic rubber and resin adhesive tape that is bonded to a thick, 4-mil aluminum metal backing. The adhesive coating is protected by a thin, siliconized release liner, which is removed prior to application



### BASIC USES

Seal-Fast® Aluminum Tape may be used on metal buildings, trailer/RV roofs and sides, drain pans, drain pipes, ductwork, boats, canoes, and as a protective coating for surfaces where abrasion and corrosion resistance is required. The Seal-Fast® Aluminum Tape seals to itself so that it can be cut and folded around an object.

### TYPICAL PHYSICAL PROPERTIES

Typical Physical Properties*	
Total Thickness	20 mils (± 2 mils)
Adhesion	>17 lbs + / inch width (to unprimed aluminum)
Low temperature flexibility	½" radius at -20°F
Application temperature	Above -10°F with optional primer
Flexibility temperature range	-70°F to >200°F
Tensile strength	>1,000 psi
Shelf life	Up to 5 years
*Typical properties and characteristics are based on samples tested and are not guaranteed for all samples of this product. This data and information is intended as a guide and does not reflect the specification range for any particular property of this product.	

### PACKAGING

Packaged in cartons

Size	Rolls / Carton
2" x 50'	12
4" x 50'	6
6" x 50'	4

### INSTALLATION INSTRUCTIONS

#### **SURFACE PREPARATION**

1. Surface must be clean and dry, free of loose rust and scale, dust, talc and dirt.
2. Oil, grease and other contaminants must be removed with a Seal-Fast Cleaner or suitable solvent/cleaner.
3. For older plastic roofs, score surface with sand cloth and wipe away dust.

#### **APPLICATION**

1. Cut Seal-Fast® Aluminum Tape to desired lengths and shapes.
2. Install Seal-Fast® Aluminum Tape over repair area, remove plastic liner gradually to prevent contamination of adhesive prior to application.
3. Rub or roll with pressure (preferably with a steel roller) to activate the bonding process.
4. When overlapping tape, allow for a min. 1/2" overlap to insure seal.
5. For low temperature application (below 40°F down to -10°F) treat surface with Seal-Fast® Primer prior to application and maintain tape at room temperature (+60°F) prior to application.

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## **STORAGE & HANDLING**

Store Seal-Fast® Aluminum Tape in a cool, shaded area and cover with a light-colored, breathable, waterproof tarp.

## **PROTECTION & SAFETY**

Mule-Hide maintains Safety Data Sheets on all of its products. Safety Data Sheets contain health and safety information for your development of appropriate product handling procedures to protect your employees and customers. Mule-Hide's Safety Data Sheets should be read and understood by all of your supervisory personnel and employees before using Mule-Hide products in your facilities.

## **ADDITIONAL INFORMATION**

The information given on this PDS is subject to change without notice. Always check the Mule-Hide website at [www.mulehide.com](http://www.mulehide.com) for the latest information, changes and updates or contact Mule-Hide Products Company at 800-786-1492.

## **DISCLAIMER**

The statements provided concerning the material shown are intended as a guide for material usage and are believed to be true and accurate at the time of printing. No statement made by anyone may supersede this information, except when done in writing by Mule-Hide Products Co., Inc. Since the manner of use is beyond our control, Mule-Hide does not authorize anyone to make any warranty of merchantability or fitness for any particular purpose or any other warranty, guarantee or representation, expressed or implied, concerning this material. Buyer and user accept the product under these conditions and assume the risk of any failure, any injury person or property (including that of the user), loss or liability resulting from the handling, storage or use of the product whether or not it is handled, stored or used in accordance with the directions or specifications. Mule-Hide must be notified in writing of any claims and be given the opportunity to inspect the alleged failure before repairs are made.